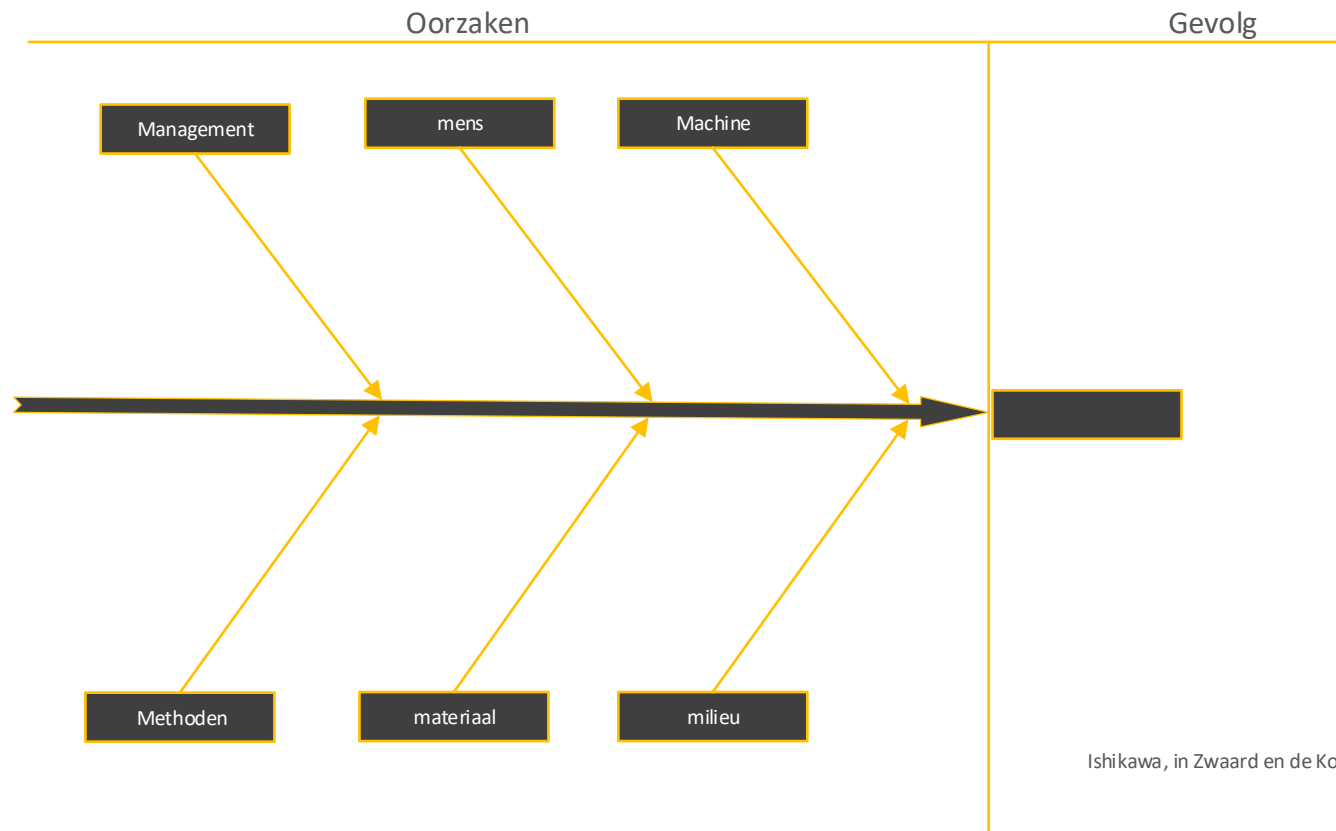




THINK SAFETY
SOLUTIONS
THINK DIFFERENT

Visgraatdiagram



Ishikawa, in Zwaard en de Koning, 2011